

JOY SPORTSWEAR

SWIM CATALOG

JOY Helps You Win More Orders

Table of Contents

1.Company

- About Us
- Our Partners
- Order Process

2.Products

- Bikinis
- One-Piece Swimsuits
- Cover-ups
- Men's Swim
- Kid's Swim

3.Manufacturing

- Fabric Options
- Prints
- Accessories
- label & Package

4.Support

- Contact Us

A photograph of two women sitting on a rocky beach. The woman on the left is wearing a solid purple bikini, and the woman on the right is wearing a colorful patterned bikini. They are both looking directly at the camera. The background is a large, textured rock formation. The text '01.COMPANY' is overlaid in white, bold, sans-serif font in the center of the image.

01.COMPANY

Dongguan Joy Sportswear Co., Ltd.

As a manufacturer with 13 years of professional experience in swimwear production, we specialize in designing, developing and producing high-quality swimwear products, serving brand customers and retailers in more than 30 countries around the world.

MOQ: 50 Piece/design

Sampling: 7-10 days

Bulk Production: 25-35 days

Core Business

We provide one-stop swimwear solutions from design and development to manufacturing, including OEM & ODM services for women's swimwear, men's swimwear, children's swimwear and related accessories.

Our customers include internationally renowned swimwear brands, department store chains, e-commerce platforms and professional sports brands, and we can provide customized production services according to customer needs.

Design and Production Capacity

Our company has a professional production team of 80+ people, including design, pattern making, cutting, sewing and quality control departments. We keep up with the swimwear trend and can develop 100+ new designs every month.

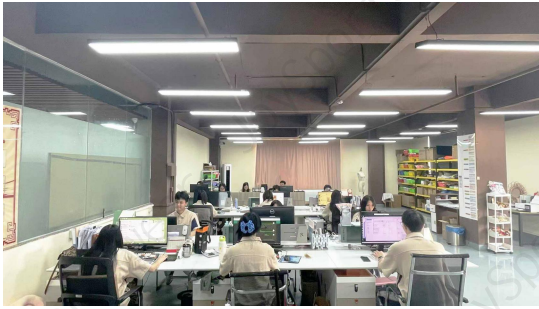
The production department is equipped with advanced sewing and printing equipments, and adopts lean production management mode to ensure efficient production and high quality.

Establishing a comprehensive quality control system, implementing IQC (Incoming Material Inspection), IPQC (Process Inspection) and FQC (Finished Product Inspection) at three levels of quality control, and equipping a professional testing laboratory capable of carrying out multiple indexes such as fabric tensile strength, color fastness, and chlorine resistance, ensuring stable and reliable product quality.

OEKO-TEX



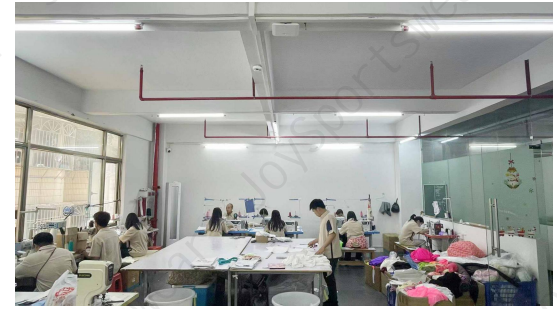
Factory Pictures



Business Department



Pattern Making



Sampling



Printing



Fabric Cutting



Sewing



QC



Individually Packed



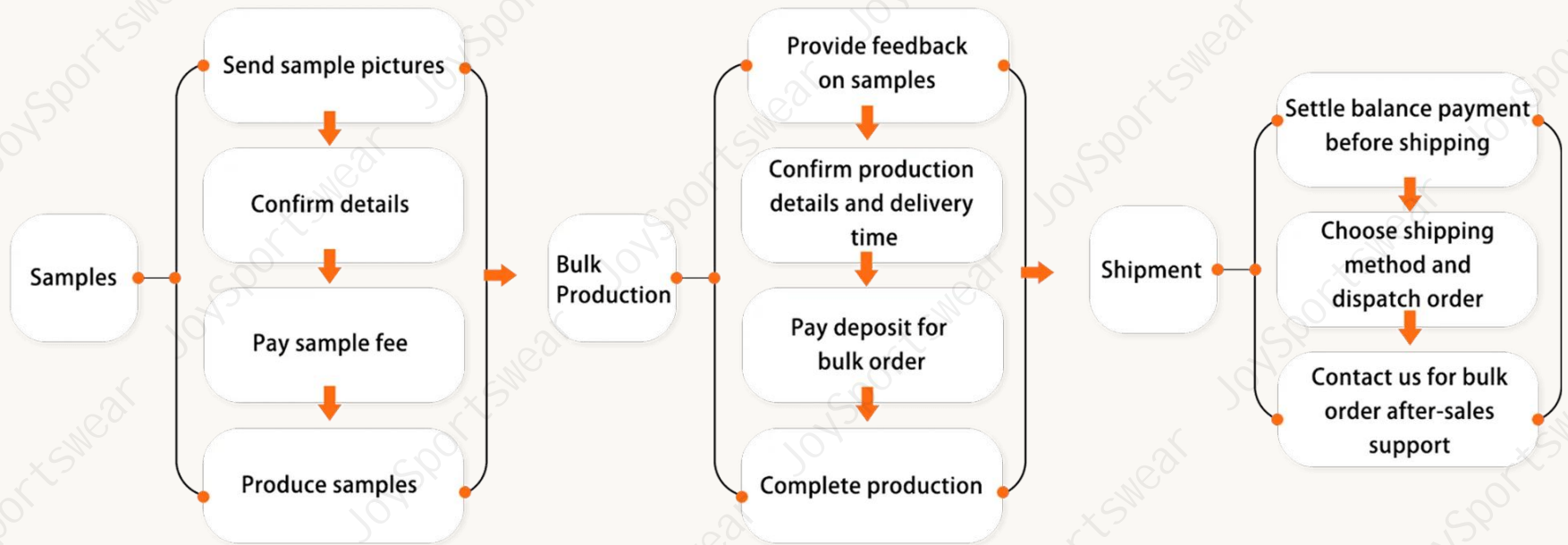
Crating

Our Partners

We have established long-term relationships with global swimwear brands, providing them with flexible cooperation models and high-quality product services. Many customers have realized win-win development by improving product quality, reducing cost and expanding market share through cooperation with us.



Order Process



A woman with long dark hair is sitting on the back of a boat, leaning against a white outboard motor. She is wearing a blue two-piece bikini. The boat is moving on the water, creating a white wake. In the background, there are green hills and a clear blue sky. The text "02.PRODUCT" is overlaid in white on the left side of the image.

02.PRODUCT

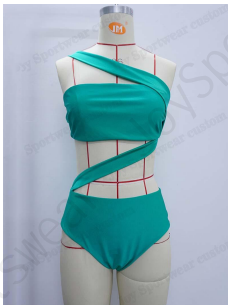
Bikini



Bikini



One Piece Swimsuit



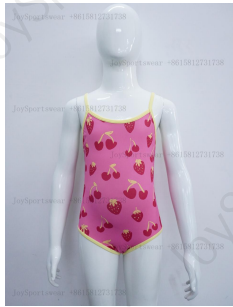
Cover Ups



Men's Swim

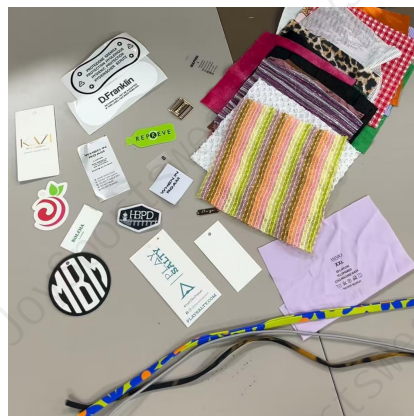


Kid's Swim



03.Manufacturing





Exclusive Sample Gift Pack

When you order a **custom sample**, you'll receive our Sample Gift Pack designed to kickstart your swimwear line.

What's Inside:

- **Custom Color Card** – Explore a wide range of colors for your designs
- **Measuring Tape** – Ensure perfect fit for your collections
- **Sample Blind Box** – A surprise selection to inspire creativity
- **Fabric & Accessories Pack** – Free swatches of premium fabrics and trims

This **\$20** kit is our gift to support your brand's first step in swimwear manufacturing.

Main Fabric Types

Nylon /Polyester / Prints

Nylon, polyester, and printed fabrics are among the most popular choices for swimwear.

Nylon fabric offers excellent stretch, durability, and comfort.

Polyester fabric provides superior chlorine resistance, colorfastness, and wrinkle resistance.

Printed fabrics—available in both nylon and polyester bases—allow for vibrant, customized designs through digital or sublimation printing.

Texture Fabric

Texture fabrics add depth and dimension to swimwear, enhancing its visual appeal and tactile feel. They offer a premium look, elevate simple designs, and provide better body shaping and support.

Functional Fabrics

Functional fabrics include UV-protective fabrics, quick-drying fabrics, and chlorine-resistant fabrics that are designed for specific needs.



Sustainable Fabric

Recycled Nylon

Material Source: Made from 100% post-consumer recycled nylon waste (such as discarded fishing nets and plastic bottles) through chemical depolymerization and repolymerization processes.

Environmental Benefits: Compared to traditional nylon production, it reduces water consumption by 80% and carbon dioxide emissions by 65%, while decreasing reliance on crude oil resources. Certified by the Global Recycled Standard (GRS) to ensure material traceability and environmental compliance.

Recycled Polyester

Material Source: Made primarily from recycled PET plastic bottles, which are cleaned, melted, and spun into fibers.

Environmental Characteristics: The production process reduces energy consumption by 70% and carbon emissions by 30% compared to virgin polyester, minimizing plastic waste pollution. Complies with GRS certification requirements, ensuring full traceability from raw material collection to production processing.



Water Saving



**Reduction of
CO2 Emissions**



Energy Reduced



**CSR: Donation to
clean oceans**



**CSR: Donation for
women's education**

Prints Options for Swimwear

1. Digital Printing

Digital printing is the use of eco-friendly inks to print high-resolution designs directly onto fabric.

Advantages: no color limitations, crisp details, fast turnaround for small batches

Best for: complex designs, multi-color patterns and small batches.



2. Heat Transfer Printing

Heat transfer printing utilizes heat and pressure to transfer the pattern on the printed film to the fabric.

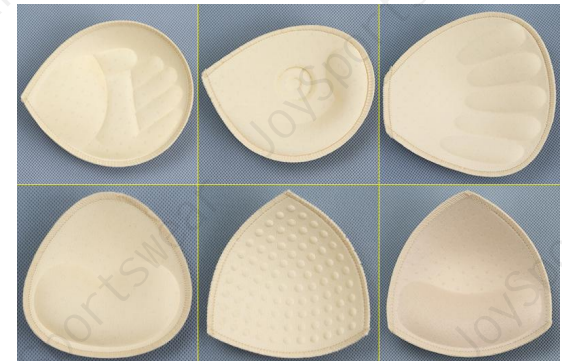
Benefits: precise placement, strong adhesion,

Best for: brand logos, labels and limited area customization.



Accessories Type

- **Straps & Elastics** – Durable, chlorine-resistant materials in various widths and finishes
- **Cups & Pads** – Removable or fixed, molded cups, push-up pads, eco-friendly sponge options
- **Wires & Boning** – Underwires and side supports for structured designs
- **Closures & Hooks** – Metal, resin, and eco-friendly options in different finishes (gold, silver, matte, coated)
- **Rings & Sliders** – Available in multiple shapes, colors, and sustainable alternatives
- **Linings & Hygiene Stickers** – Soft, skin-friendly linings and protective hygiene liners for swimwear bottoms



Labels & Tags



Hangtag

Bulk order: \$200, one-time fee off.



Metal Logo

Bulk order: \$200, one-time fee off.



Print Press

Bulk order: \$300 one-time fee off.



Silk Label

Bulk order: \$50 one-time fee off.



Transparent labels

Bulk order: \$100 one-time fee off.

Package

We understand that packaging is more than protection — it's part of your brand identity. That's why we provide a wide range of custom packaging solutions to make your swimwear stand out from the first impression.

Available Options:

- Poly Bags – Clear, frosted, or biodegradable options for eco-conscious brands.
- Zipper & Drawstring Pouches – Reusable fabric or PVC pouches with custom printing
- Boxes – Premium rigid boxes



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